



MODEL SPECIFICATIONS

- Maximum tube size in stainless steel is 6" (150mm) OD x .197" (5mm) wall
- Standard centerline radius is 18" or to customer specifications
- Maximum Y Axis speed (DBB) - carriage travel - 2,000 inches per minute*
- Maximum B Axis speed (POB) - plane of bend - 180 degrees per second*
- Maximum C Axis speed (DOB) - degree of bend - 45 degrees per second*
- Maximum bend angle - 200 degrees
- DBB accuracy - +/- .001 inches
- POB accuracy - +/- .05 degrees
- DOB accuracy - +/- .02 degrees
- Standard tube length over mandrel is 96 " or to customer specifications
- Working height is 70" to the center of the first stack
- Bend arm motor horsepower is 100 HP.
- Service required : 440 – 480 volts, 3 phase, 60 Hz or to customer specifications

** Components are capable of max speeds stated – actual operation may not be practical*